







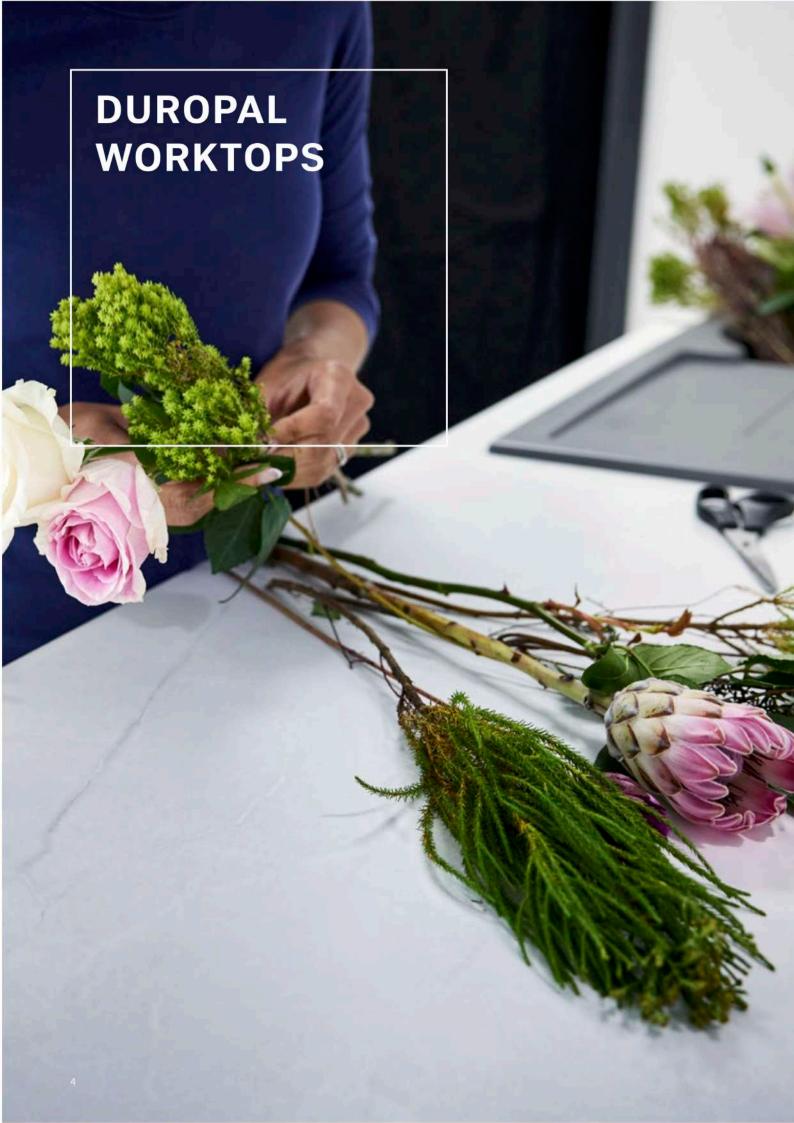
Decor used: \$63069 Cracked Marble Plaster

MAKE YOUR VISIONS WORK. NATURALLY SUSTAINABLE

QUALITY YOU CAN TAKE FOR GRANTED

Duropal worktops are the perfect alternative to acrylic based, granite and stone worktops at a fraction of the price. Our comprehensive selection of decors offers opportunities from the most modern applications to the more traditional.

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TAKING ROBUSTNESS AND VARIETY TO A NEW LEVEL

Duropal worktops are easy to process and extremely durable. They offer a wide range of decors, surface structures and core materials – making them the material of choice for modern, long-lasting and hygienic kitchen design.

- 33 exciting decors available as 38mm postformed worktops,
- 12 decors in a contemporary 20mm square edged worktop,
- 12 decors in the ultra-modern 12mm solid core compact worktop.

HPL surface

Duropal worktops are surfaced with genuine high-pressure laminate according to EN 438; hardwearing and easy to clean.

Glueline

Guaranteed moisture and heat resistant to EN 204. Only featured on postformed worktops.

Postformed edge

The profiled front edge of Duropal Quadra worktops is designed to help prevent liquid spills finding their way into drawers and cupboards. Please note that the Quadra postformed edge is available for a selection of 33 decors.

Certified to the highest standards

As a large producer of chipboard, we ensure that all our material carries the FSC certification, guaranteeing that it comes from properly environmentally managed and sustainable sources. We have also achieved independent FSC accreditation to provide surety for "chain of custody".







OVERVIEW OF WORKTOPS



Quadra profile

The Duropal Quadra profile, fashionable yet tried and tested, offers you unique product features and is available in this collection in 33 colourways.

- 3mm radius
- available as 38mm postformed edge
- core material: ClassicBoard P2 TSCA E05.
 Low emission particleboard core, type P2 conforming to EN 312.



Drip Groove

All worktops with a Quadra profile feature a unique v-groove seal which has been patented specifically for Duropal Worktops. This seal is designed to ensure a maximum of protection against moisture and steam.

General guidelines for processing Duropal worktops:

- Always use sharp tools.
- Circular saw blades with flat chamfer teeth (FZ/FA) or alternating teeth (WZ) achieve best results.
- Reduce the feed rate when cutting through the postformed edge.
- · Spiral router cutters achieve best results.
- For finishing edges with Duropal HPL edging strip, trim and finish with 300 grit sandpaper.

This information is for guidance only and is based on our experiences with the processing of our products, it does not give any guarantee of final results; guidelines should be adapted to the situation depending on the tools available. Your tool supplier should be consulted to assist in the selection of the correct tools for best results. This information is not intended to and shall not be deemed to constitute a guarantee by us of any kind or character whatsoever.



Square Edged

A slimline worktop made up of a particleboard core and featuring decorative Duropal HPL on both faces. Both longitudinal edges of the worktop feature a matching laser edge.

- · available as 20mm edge
- available in a selection of 12 decors
- core material: ClassicBoard P3 E05.
 Particleboard core, type P3.



Duropal Compact Worktop

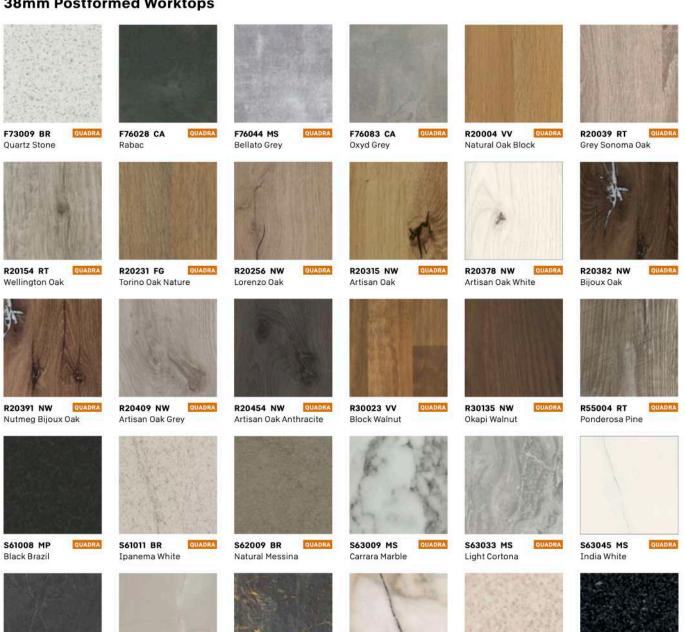
A thin worktop with extraordinary properties. With its simple style it reflects the latest trends in interior design. A worktop which offers extraordinary durability, reliable functionality and timeless elegance.

- available in 12mm with white, grey and black core
- available in a selection of 12 decors

DECORS

C D Ε Α В

38mm Postformed Worktops



S63075 PT

Romeo



S63066 MS

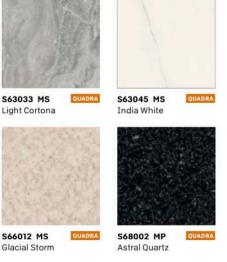
Caviar Silver



S63069 CA

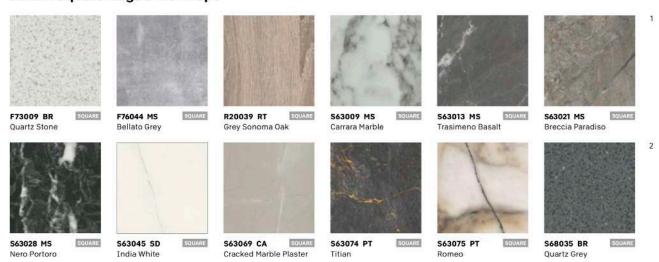
Cracked Marble Plaster



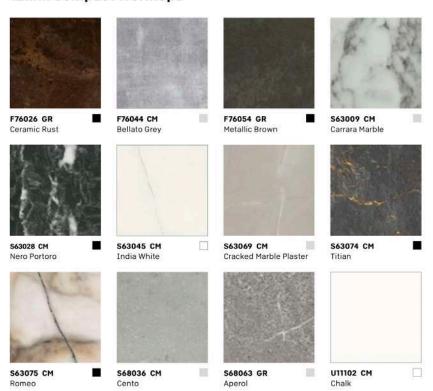


G H I J K L

20mm Square Edged Worktops



12mm Compact Worktops



ANY QUESTIONS?

WE LOOK FORWARD TO HEARING FROM YOU.



Due to the print reproduction on numerous decors, may we recommend that you view large scale images included in this brochure or visit **www.duropal.co.uk**, prior to ordering your worktop.

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LARGE SCALE DECOR IMAGES

The decors displayed below are shown in large scale format to highlight the pattern variations and natural effects that these worktops are intended to feature.

38mm Postformed Worktops















R20154 RT Wellington Oak



R20231 FG Torino Oak Nature



Lorenzo Oak



Artisan Oak



R30023 VV Block Walnut



Okapi Walnut



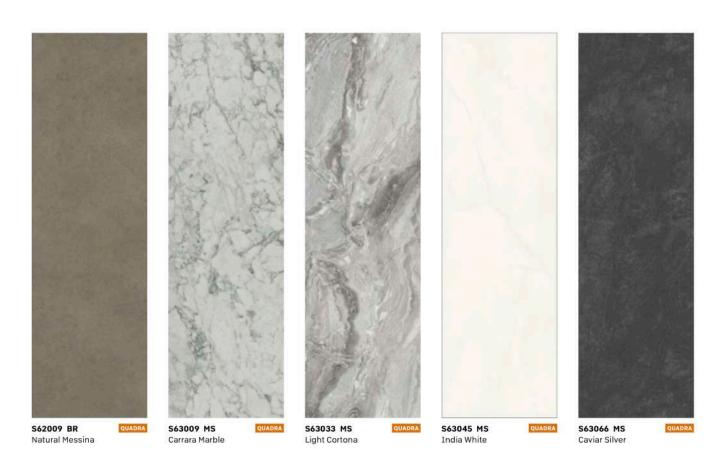
Ponderosa Pine

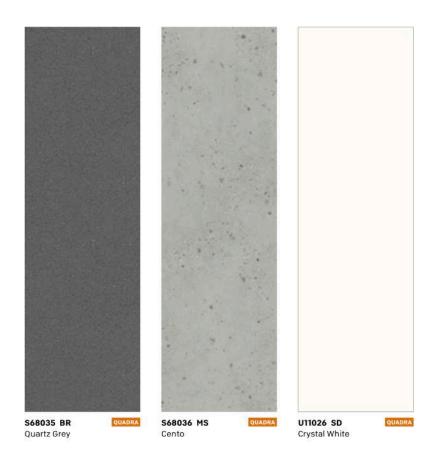


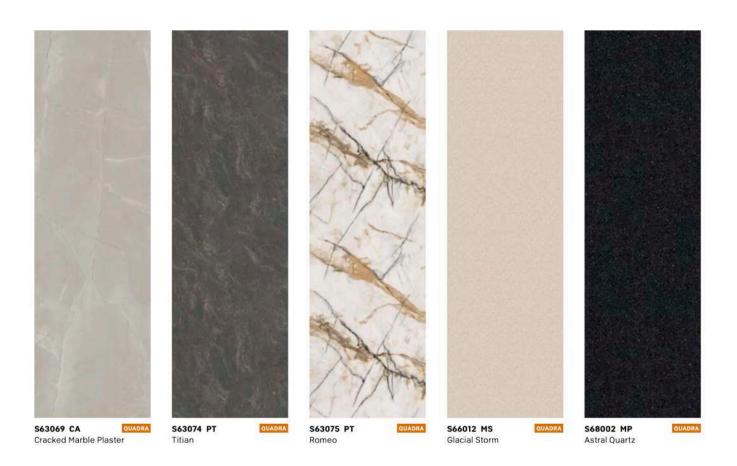
S61008 MP Black Brazil



S61011 BR Ipanema White







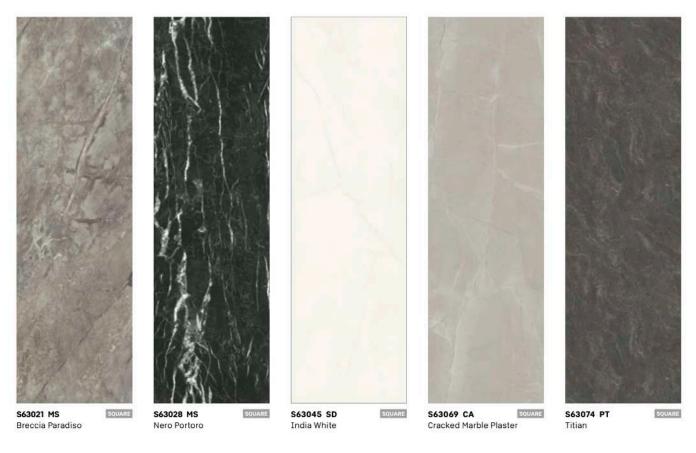
ANY QUESTIONS? WE LOOK FORWARD TO HEARING FROM YOU.



20mm Square Edged Worktops

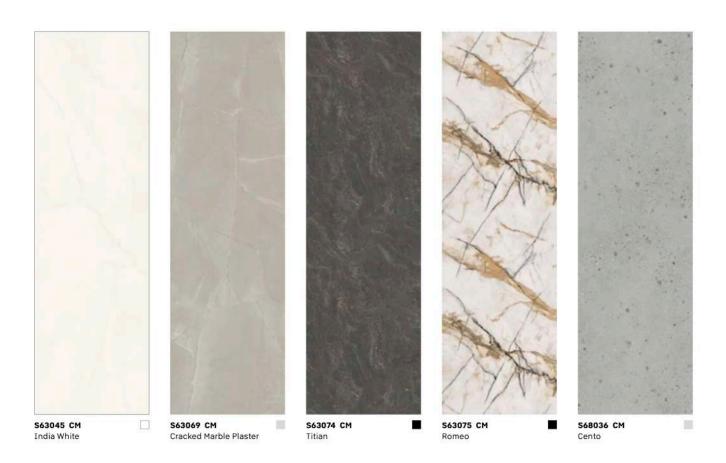






12mm Compact Worktops







AVAILABILITY CHART

Decor	Reference	Decor name	Surface texture	Coordinates	Light Reflective Values (LRV)	38mm Postformed	20mm Square Edged	Compact Worktop (Core Colours)	HPL MDF Back Panels	HPL Upstands	HPL Compact Upstands
917	F73009	Quartz Stone	BR	A1	0.68	Quadra				•	
-	F76028	Rabac	CA	B1	0.12	Quadra	=1	=		•	=
500	F76044	Bellato Grey	MS	C1	0.46	Quadra	=:	ā	•	•	=
No. of Lot	F76083	Oxyd Grey	CA	D1	0.42	Quadra	= (70	•	•	<u>=</u>
1 1 2 2 2	R20004	Natural Oak Block	VV	E1	0.26	Quadra	3)	<u> </u>	•	•	= =
1807312	R20039	Grey Sonoma Oak	RT	F1	0.32	Quadra	<u>121</u> 3(2	•	•	22
WALL .	R20154	Wellington Oak	RT	A2	0.34	Quadra	27	2	•	•	=======================================
dilli	R20231	Torino Oak Nature	FG	B2	0.2	Quadra		2	•	•	
Mar 11	R20256	Lorenzo Oak	NW	C2	0.37	Quadra	-	-	•	•	=
DIGIL	R20315	Artisan Oak	NW	D2	0.28	Quadra	-		•	•	**
*	R20378	Artisan Oak White	NW	E2	0.46	Quadra	 %	=	•	•	= =
	R20382	Bijoux Oak	NW	F2	0.13	Quadra	= = = = = = = = = = = = = = = = = = = =	_ = =	7.00 XCCC	. •	
AND POST	R20391	Nutmeg Bijoux Oak	NW	A3	0,2	Quadra	=	=======================================	•	•	7
SUSSESS.	R20409	Artisan Oak Grey	NW	В3	0.34	Quadra		- 5	•	•	- 5
	R20454	Artisan Oak Anthracite	NW	C3	0.95	Quadra		<u> </u>	•	•	
1	R30023	THE STANDARD	VV	D3	0.26	Quadra	= 1		•	•	
	R30135	Okapi Walnut	NW	E3	0.13	Quadra			•	•	=
THE W	R55004	Ponderosa Pine	RT	F3	0.27	Quadra	-	=	•	•	-
	S61008	Black Brazil	MP	A4	0.11	Quadra	-	=	•	•	
No. Charle	S61011	Ipanema White	BR	B4	0.25	Quadra		<u> </u>	•	•	=
	S62009	Natural Messina	BR	C4	0.45	Quadra		=	•	•	=
2000	563009	Carrara Marble	MS	D4	0.64	Quadra	77.5		<u>::•0</u>	•	=
000760	S63033	Light Cortona	MS	E4	0.12	Quadra			9. . .	•	- 1
1	S63045	India White	MS	F4	0.76	Quadra	7.0		•	•	
AUG.	563066	Caviar Silver	MS	A5	0.1	Quadra			•	•	- 5
1700	S63069	Cracked Marble Plaster	CA	B5	0.59	Quadra	= = 1		•	•	- 1
100	S63074	Titian	PT	C5	0.13	Quadra	20		•	•	=
1	S63075	Romeo	PT	D5	0.46	Quadra			•	•	
	S66012	Glacial Storm	MS	E5	0.18	Quadra	=/		•	•	
	568002		MP	F5	0.1	Quadra		=	•	•	
SECTION OF	S68035	Quartz Grey	BR	A6	0.20	Quadra	-	*	•	•	-
	568036	Cento	MS	B6	0.47	Quadra	100	50	101	•	=
	U11026	Crystal White	SD	C6	0.88	Quadra	ms.	=	3.00	•	
Thirt was	F73009	Quartz Stone	BR	G1	0.68	2	Square	2	•	•	2
	F76044	Bellato Grey	MS	H1	0.12	-	Square	=	•	•	
MATERIAL STATES	R20039	Grey Sonoma Oak	RT	ΙΊ	0.26		Square	-	•	•	-
100	S63009	Carrara Marble	MS	J1	0.64	-	Square	-	•	•	-
200	563013	Trasimeno Basalt	MS	K1	0.19	= ====	Square		100	•	=
S. C. Sales	S63021	Breccia Paradiso	MS	L1	0.31	=	Square		•	•	= =
	563028	Nero Portoro	MS	G2	0.11	5.	Square	₹	•	•	=
	S63045	India White	SD	H2	0.76	5	Square	5.	•	•	- 5
	(Newspapers)					-	Square	-	•	•	-
- 140	S63069	Cracked Marble Plaster	CA	I2	0.59				West -	0807	591
200	S63074	Titian	PT	J2	0.13	<u>2</u>	Square	2	•	•	<u>u</u>
	S63074 S63075	Titian Romeo	PT PT	J2 K2	0.13 0.46	21	Square Square	2	•	•	2
1	S63074 S63075	Titian	PT	J2	0.13	<u>2</u>	Square	2	100000	2000	
	\$63074 \$63075 \$68035 F76026	Titian Romeo Quartz Grey Ceramic Rust	PT PT BR	J2 K2 L2	0.13 0.46 0.20	E	Square Square Square	2	•	•	=
	\$63074 \$63075 \$68035 F76026 F76044	Titian Romeo Quartz Grey Ceramic Rust Bellato Grey	PT PT BR GR	J2 K2 L2 G4 H4	0.13 0.46 0.20 0.10 0.12	E E	Square Square Square		•	•	•
	S63074 S63075 S68035 F76026 F76044 F76054	Titian Romeo Quartz Grey Ceramic Rust Bellato Grey Metallic Brown	PT PT BR GR GR	J2 K2 L2 G4 H4	0.13 0.46 0.20 0.10 0.12 0.29	E E E E	Square Square Square	-	•	• •	=
	\$63074 \$63075 \$68035 F76026 F76044 F76054 \$63009	Titian Romeo Quartz Grey Ceramic Rust Bellato Grey Metallic Brown Carrara Marble	PT PT BR GR CM GR CM	J2 K2 L2 G4 H4 I4	0.13 0.46 0.20 0.10 0.12 0.29 0.64	E - E - E - E - E - E - E - E - E - E -	Square Square Square	-	•		•
	S63074 S63075 S68035 F76026 F76044 F76054 S63009 S63028	Titian Romeo Quartz Grey Ceramic Rust Bellato Grey Metallic Brown Carrara Marble Nero Portoro	PT PT BR GR CM GR CM CM CM	J2 K2 L2 G4 H4 I4 J4 G5	0.13 0.46 0.20 0.10 0.12 0.29 0.64 0.11	E E E E E E E E E E E E E E E E E E E	Square Square Square	-			•
	S63074 S63075 S68035 F76026 F76044 F76054 S63009 S63028 S63045	Titian Romeo Quartz Grey Ceramic Rust Bellato Grey Metallic Brown Carrara Marble Nero Portoro India White	PT PT BR GR CM GR CM CM CM CM	J2 K2 L2 G4 H4 I4 J4 G5 H5	0.13 0.46 0.20 0.10 0.12 0.29 0.64 0.11 0.76	E E E E E E E E E E E E E E E E E E E	Square Square Square		•		•
	\$63074 \$63075 \$68035 F76026 F76044 F76054 \$63009 \$63028 \$63045 \$63069	Titian Romeo Quartz Grey Ceramic Rust Bellato Grey Metallic Brown Carrara Marble Nero Portoro India White Cracked Marble Plaster	PT PT BR GR CM GR CM CM CM CM	J2 K2 L2 G4 H4 I4 J4 G5 H5	0.13 0.46 0.20 0.10 0.12 0.29 0.64 0.11 0.76 0.59		Square Square Square				•
	\$63074 \$63075 \$68035 F76026 F76044 F76054 \$63009 \$63028 \$63045 \$63069 \$63074	Titian Romeo Quartz Grey Ceramic Rust Bellato Grey Metallic Brown Carrara Marble Nero Portoro India White Cracked Marble Plaster Titian	PT PT BR GR CM GR CM CM CM CM CM	J2 K2 L2 G4 H4 I4 J4 G5 H5 J5	0.13 0.46 0.20 0.10 0.12 0.29 0.64 0.11 0.76 0.59 0.13		Square Square		•		•
	\$63074 \$63075 \$68035 F76026 F76044 F76054 \$63009 \$63028 \$63045 \$63045 \$63074 \$63075	Titian Romeo Quartz Grey Ceramic Rust Bellato Grey Metallic Brown Carrara Marble Nero Portoro India White Cracked Marble Plaster Titian Romeo	PT PT BR GR CM GR CM CM CM CM CM CM	J2 K2 L2 G4 H4 I4 J4 G5 H5 I5 J5	0.13 0.46 0.20 0.10 0.12 0.29 0.64 0.11 0.76 0.59 0.13 0.46		Square Square Square				•
	\$63074 \$63075 \$68035 F76026 F76044 F76054 \$63009 \$63028 \$63045 \$63069 \$63074	Titian Romeo Quartz Grey Ceramic Rust Bellato Grey Metallic Brown Carrara Marble Nero Portoro India White Cracked Marble Plaster Titian	PT PT BR GR CM GR CM CM CM CM CM	J2 K2 L2 G4 H4 I4 J4 G5 H5 J5	0.13 0.46 0.20 0.10 0.12 0.29 0.64 0.11 0.76 0.59 0.13		Square Square		•		•



DUROPAL WORKTOPS – THE DURABLE CHOICE

Melamine resin is the hardest of all synthetically produced organic materials. This is the reason for the high scratch and wear resistance of Duropal HPL. The high impact resistance of the material is due to the elasticity of phenolic resin. These properties also explain the high resistance of HPL to chemicals and heat. However, the bottoms of saucepans and ovenware can become extremely hot and we recommend using a protective pad.

Cleaning and care instructions

A major advantage of Duropal worktops is that the HPL surface makes cleaning so simple. Usually a moist cloth is sufficient, but use washing-up liquid to get rid of any grease. Stubborn dirt can be removed with an organic solvent such as methylated spirits or alcohol. There's nothing easier than cleaning and caring for Duropal worktops.

Cleaning method

Light stains		dry or damp paper towels, a cloth or sponge
Normal stains	e.g. fat, oil and dirt particles, fingermarks, lime deposits, rust, juice, coffee, tea, wax, blood, universal marker, etc.	dry or damp paper towels, a cloth or sponge
Heavy stains	e.g. discolouration through long exposure to tea, coffee, fruit, juice, etc.	with an fat cleaning agend (see cleaning recommendation www.pfleiderer.com) and damp paper towels
	e.g. lead pencil, felt-tip pens, marker and ball- point pens, lipstick, crayons, wax, shoe polish, nicotine, nail varnish.	with an fat cleaning agend (see cleaning recommendation www.pfleiderer.com) and damp paper towels
	e.g. paint (water or solvent based paints, two-component paints, spray paints), varnish stains, printing ink	with water or an organic solvent. Remove two-component paints immediately.

- Please do not cut or chop directly on the worktop surface always use a chopping board or worktop saver.
- Always place hot pans, ovenware and irons on a trivet or protective pad to protect the surface from the intense heat
 which can cause damage to the worktop if placed directly on the surface. The use of abrasive cleaners and pads, corrosive or aggressive cleaning agents should be avoided as they will have a detrimental effect on the worktop surface.
- The use of PVC aprons may possibly affect the durability of the HPL on the post-formed edge of worktops. This could lead to premature wear in high traffic work areas such as in front of the sink and hob.
- Kettles, coffee machines, fryers and any other heat or damp source should not be positioned directly over worktop joints. Constant changes in temperature could cause the joint to move and eventually fail.
- Cuts and scratches will be noticeable on dark decors and smooth finishes.
- Please ensure that due care is taken to correctly seal the product to prevent moisture ingress.



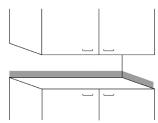
laminates

HPL Upstands

Surfaced in genuine Duropal high-pressure laminate produced with P3 moisture resistant chipboard core and available in the following size:

• 4000 x 100 x 12mm (Squared Edged All Round in matching ABS Tape)

An ideal finishing touch for your Duropal high-pressure laminate postformed and square edged worktops offering another cost-efficient and hygienic alternative to tiling. Available to match all Quadra postformed worktop decors and 20mm square edged worktop decors.

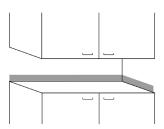


Duropal HPL Compact Upstands

Duropal HPL Compact Upstands are available in the following size:

• 4,100x120x12mm (top edge bevelled)

This accessory offers an affordable and hygienic alternative to wall tiling. Available to match the 12 decors in the Duropal Compact Worktop range.



laminates

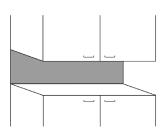
HPL MDF Back Panels

Consisting of a P2 density 10mm thick Chipboard Core surfaced with genuine Duropal high-pressure laminate manufactured to EN 438.

Available to match all decors, in the following sizes:

- 2000 x 640 x 12mm
- 4000 x 640 x 12mm
- 2000 x 1290 x 12mm

Please ensure that due care is taken to correctly seal the product to prevent moisture ingress. For installation behind hobs, check with hob manufacturer's fitting instructions to ensure that suitability and distance requirements are met.



ANY QUESTIONS?

WE LOOK FORWARD TO HEARING FROM YOU.



24-hour service

Samples available to order around the clock: Tel.: +44 (0) 16 25 660 411 Email: info-uk@pfleiderer.com

www.duropal.co.uk

Any personal details are only taken for the requirement of sending out samples and are not retained on file.

DIMENSIONS

38mm Postformed Worktops

3,050x600x38mm postformed 1 long edge (worktop) 4,100x600x38mm postformed 1 long edge (worktop) 4,100x670x38mm postformed 2 long edges (breakfast bar) 4,100x900x38mm postformed 2 long edges (breakfast bar)

20mm Square Edged Worktops

4,100x640x20mm square edged 2 long edges (worktop)
4,100x900x20mm square edged 2 long edges (breakfast bar)

12mm Compact Worktops

4,100x640x12mm bevelled on 1 long edge 4,100x950x12mm bevelled on 2 long edges 4,100x1,300x12mm unfinished edges

HPL Upstands

4,100x120x20mm nominal thickness (3mm postformed radius)

HPL Compact Upstands

4,100x120x12mm nominal thickness

HPL MDF Back Panels

4,100x640x9mm nominal thickness

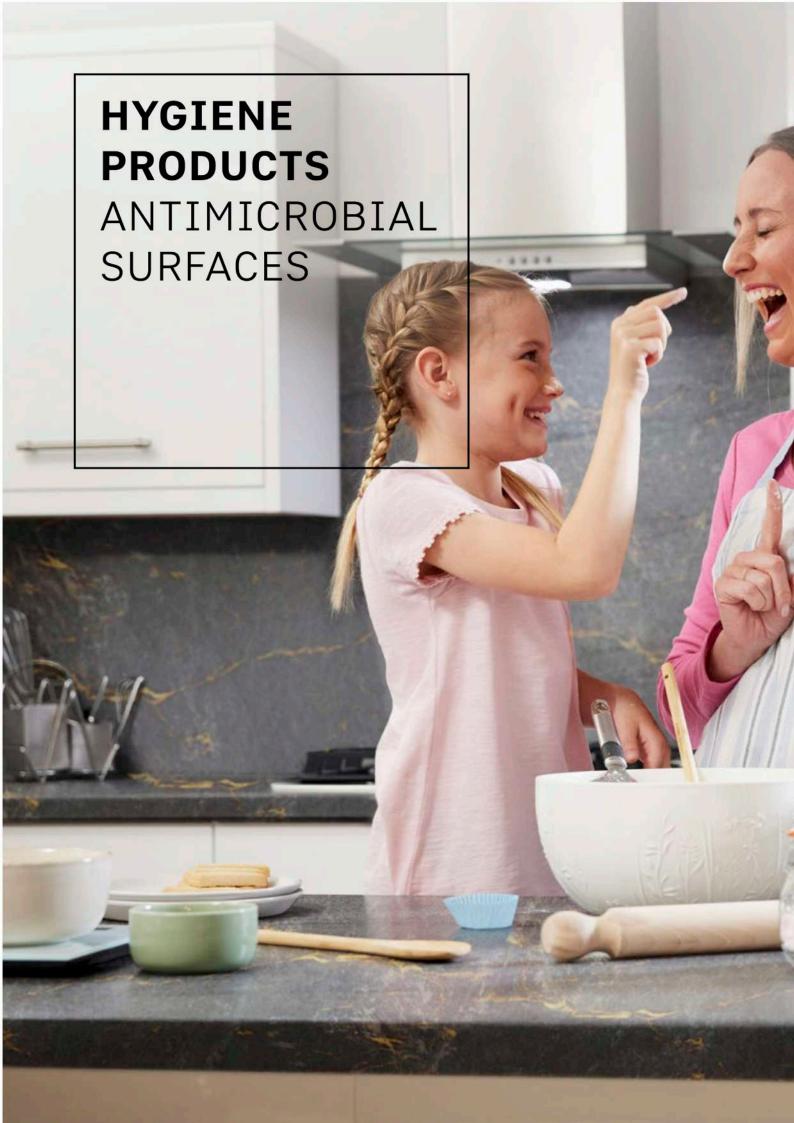
38mm Postformed Worktops

600 670 900

20mm Square Edged Worktops

640	900

12mm Compac	t Worktops		HPL Upstands/ HPL Compact Upstands	HPL MDF Back Panels
640	950	1,300	120	640
				0017



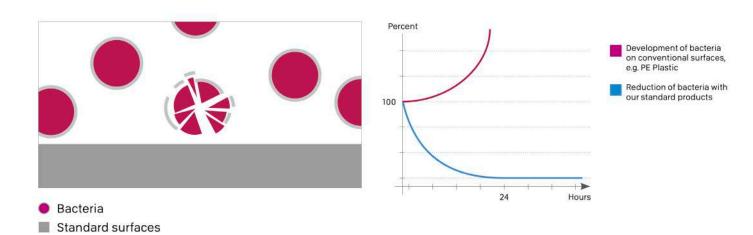
HEALTH PROTECTION AS STANDARD!

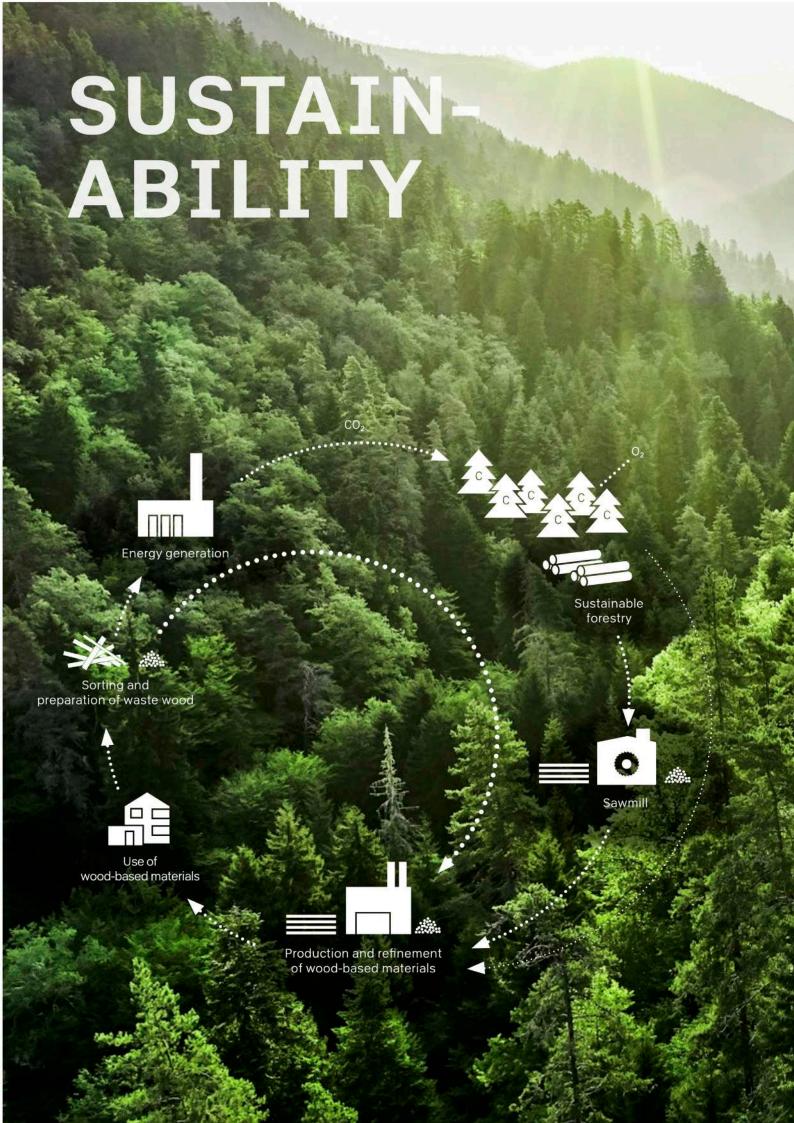
Antimicrobial surface treatment is standard with Duropal Worktops.

For areas where hygiene is of the utmost importance, you can be confident that Duropal worktops are made from high quality materials that actively contribute to health protection. This product innovation helps to minimise the risk of infections from pathogens via surfaces.

Standard surfaces (e.g. Duropal HPL)

• 24h antimicrobial effect (according to JIS Z 2801 / ISO 22196)





WE ARE COMMITTED TO THE

UNITED NATIONS GLOBAL COMPACT

Those who rely on wood as a raw material rightly expect an environmentally conscious "green" material. At Pfleiderer we want to do full justice to this commodity, therefore we have been offering an extensive range of low-emission and environmentally friendly products for many years. Sustainability – in addition to ecological, social and economic aspects – as well as the careful use of natural resources are permanent pillars of our corporate philosophy. Consistent circular economy and wood recycling at the highest technological level as well as independent evaluation of our procurement, production and logistics processes ensure that we optimally harmonise our ecological requirements ensuring that we offer our customers the best possible service, manufacturing and logistics processes as well as a corporate culture of accountability. We ensure that you can use our products with a clear conscience and recommend them to your customers.

CORPORATE LEVEL











PRODUCT LEVEL







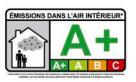












BUILDING CERTIFICATES









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pfleiderer.com/sustainability



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www.duropal.co.uk

Any personal details are only taken for the requirement of sending out samples and are not retained on file.



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You can find our general terms and conditions on our webpage: www.pfleiderer.com

Pfleiderer uses wood from Certified Sustainable Forest Management.







Please refer to www.duropal.co.uk for a copy of the certificate and scope of certification.

MADE IN GERMANY

Good to know: the Pfleiderer quality promise.

Pfleiderer wood-based panels stand for quality without compromise. We use sustainable raw materials and state-of-the-art production processes and we are fully committed to our site in Germany. For more information, visit **quality.pfleiderer.com**.